

310 Series Motor Controlled Tension Stand

Maximum Capacity: 8,000,000 (888ktex)

Roll Specifications: 4ea 229mm diameter x 406 (16") or 610mm (24") wide chrome rolls
1ea 280mm diameter x 406 (16") or 610mm (24") wide "rubber" roll

Tension: Continuously variable nearly zero to 1,112N (250 lbf.) or 2222N (500 lbf)

Tension Control:

- Regenerative Motor Control:
- Siemens AC inverter with 10 horsepower (7.5 kw) motor. Motor applies variable braking or pulling force as required by dancer position and electronic control. Braking energy is returned to supply system for energy saving.
- Includes integration with Siemens PLC.
- Integral dancer actuated
- Note: Instrument quality air required for optimal performance. Impurities in compressed air supply will result in component failure.

Tow Height: Entrance – 34" (864mm), Exit – 48" (1220mm) alternate heights available

Process direction: Right to Left **or** Left to Right

Controls: Operator console mounted to the 310 Tension Stand, operator functions include:

- **Dancer Position** – potentiometer
- **Emergency Stop** - push/pull button
- **Emergency Stop** – cable
- **Nip Roll** – open / close
- **Power On** – light
- **System Stop** - push button

Special features integrated on the DM&E 310 Series Motor Controlled Tension Stand include:

- Pneumatically operated Holding Brake
- "Omega" wrap nip roll section
- Self aligning Nip Roll
- Dual Driven Rolls
- (1) Rubber Roll on Tension Section
- Stainless steel roll guards with polycarbonate panels in doors
- Electrical safety interlocks provided for each door
- Carbon steel construction with powder coat protective finish
- DM&E 310 Series Tension Stands are supplied completely assembled, ready for customer installation.

DESCRIPTION	ROLL LENGTH	DIM. "A"	DIM. "B"	DIM. "C"
R.H. / AS SHOWN	24"	26-1/8"	18-1/2"	22"
L.H. / OPPOSITE	[609.6]	[664]	[470]	[559]
R.H. / AS SHOWN	18"	18-1/8"	14-1/2"	14"
L.H. / OPPOSITE	[406.4]	[460]	[369]	[356]

ELECTRICAL CABINET, REF. (10)
SEE ELECTRICAL SCHE.
PLANT CONNECTIONS, THIS AREA
ELECTRICAL AND CONTROL WIRING

1/2" NPT CONNECTION 10cfm @ 85psi (280L/Min @ 590 kpa)
FOR COMPRESSED AIR
MOTOR CONNECTIONS
350/440V 3PH MOTOR

110V/220V 1A 1φ
24V DC CONTROL

3/4" (18mm) ANCHOR BOLTS
MINIMUM 20,000Lbf (44.5kN) GRADE 8.8
SHIM AS REQUIRED

OPTIONAL:
3/4" (18mm) BOLT THROUGH
MINIMUM 20,000Lbf (44.5kN) GRADE 8.8

1 [25]
65 3/8 [1670]
63 3/8 [1620]

1 1/2 [38]
3 [76]
29 [737]
32 [813]

32 1/8 [814]
GUARD CLEARANCE

9 [229]
OPENING

4 3/4 [120]

48" [1219] (1)
57" [1448] (2)
TOW EXIT

28 3/16" [716] (1)
37 3/16" [945] (2)

56" [1422] (1)
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RIGHT TO LEFT



TOW DIRECTION
NORMAL LOAD MAXIMUM
9000 Lbf [2.2kN]
500 Lbf [2.2kN]
MAXIMUM (TOW WRAP)
1000 Lbf [4.5kN]



LEFT TO RIGHT



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