

Cutter Reel Repair

Checklist:

- Preliminary inspection. Reel is disassembled, cleaned and inspected. All components recorded and identified.
- Review Purchase Order and shipping documents for work expected
- Record serial number and inspect all components
- Complete inspection report noting damage or missing components. Many customers have unique configurations.
- Review repairs with Engineering
- Prepare quotation.
- Receive Purchase order
- Work commences – See list of possible repairs
- Detailed final inspection

Possible repairs:

- Replace broken or damaged blade support pins
- Straighten warped cutter reel
- Replace phenolic or aluminum covers
- Replace drive hub
- Deburr and polish reel
- Change blade exposure on "Flock" reels
- Replate reel if necessary

